



IMAGE 1



IMAGE 2



IMAGE 3

68 RFE INSTALL CHECKLIST AND PROCEDURES

- Alignment dowels on engine (shown in image 1)
- 68RFE breather vent removal from stock and install on new unit (shown in image 2.)
- Shift linkages (shown in image 3)
- Removal of speed and pressure sensors
- If your transmission was sent with an upgrade billet flexplate be sure there are no other stiffeners/washers on the newly installed flexplate. You will need red loctite on all crank bolts and torque to manufacture spec on these **THEY WILL BACK OUT IF NOT.**
- Torque converter bolts will need to be RED/BLUE loctite as well on all 6 newly supplied bolts.
- 3x quick learns after you verify the transmission fluid is 100% full, this is very hard to see on the stick. 1 side could show full and the other side, we always go off the low reading in this case.
- Test drive/Learning mode: After 3x quick learns in a row have been completed then proceed to a test drive. In the first drive of this new transmission from WP-Developments we want a couple procedures done, Verify line PSI actual VS desired is correct. (It might read a little off in the beginning because of air pockets) Manually tap shaft and very low throttle angle (30%<) from gear 1 to 6 once in 6th gear begin to manually downshift to (1s) till you come up to a complete stop. Do this 25 times in a row, For the first 500 miles of your break in. Please keep throttle below 50% absolute max (the 500 miles are stop and go, NOT HIGHWAY.) This allows ECU to learn the volume and timing of each gear exchange.

Thank you for your purchase if you have any questions please feel free to reach out to us at sales@WP-Developments.com or by phone at (765) 586-0871